

Required tools for Installation Works

Table listing tools and their specifications: Philips screw driver, Level gauge, Electric drill, Hexagonal wrench, Spanner, Pipe cutter, Reamer, Knife, Torque wrench, Gas leak detector, Measuring tape, Thermometer, Megameter, Multimeter, Vacuum wrench, Vacuum pump, Digital Micron Gauge.

SAFETY PRECAUTIONS

- Read the following "SAFETY PRECAUTIONS" carefully before installation.
Electrical work must be installed by a licensed electrician.
The caution items stated here must be followed because these important contents are related to safety.

WARNING This indication shows the possibility of causing death or serious injury.
CAUTION This indication shows the possibility of causing injury or damage to properties only.

The items to be followed are classified by the symbols:
Symbol with white background denotes item that is PROHIBITED.
Symbol with dark background denotes item that must be carried out.

Carry out test running to confirm that no abnormality occurs after the installation. Then, explain to user the operation, care and maintenance as stated in instructions.

WARNING

- Do not install outdoor unit near handrail of veranda.
Do not use unspecified cord, modified cord, joint cord or extension cord for power supply cord.
Do not sit or step on the unit, high speed rotating fan may cause injury.
Do not install on concrete or rigid frame firmly and horizontally by bolt nut.

CAUTION

- Do not install the unit at place where leakage of flammable gas may occur.
Do not touch the sharp aluminium fin, sharp parts may cause injury.
Carry out drainage piping as mentioned in installation instructions.

IMPORTANT This product has been designed and manufactured to meet ENERGY STAR criteria for energy efficiency when matched with appropriate coil components.

Attached accessories

Table listing accessories: Remote control holder, Remote control holder fixing screw, Remote control, Air purifying filter, Battery.

Indoor/Outdoor Unit Installation Diagram

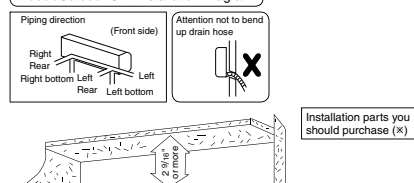


Table for applicable piping kit: Gas, Liquid, Piping size, Capacity (Btu/h), Max. Piping Length (ft).

SELECT THE BEST LOCATION

- Do not install the unit in excessive oil fume area such as kitchen, workshop and etc.
There should not be any heat source or blank near the unit.
A place where drainage can be easily done.

INDOOR UNIT

- Do not install the unit in area where the unit is exposed to direct sunlight or rain.
Do not place any obstacles which may cause a short circuit of the discharged air.

Table for indoor unit capacity and piping length: Model, Capacity (Btu/h), Piping size, Max. Piping Length (ft).

Example: For S9NKJUA If the unit is installed at 32.8 ft distance, the quantity of additional refrigerant should be 1.64 oz.

INDOOR UNIT

1 SELECT THE BEST LOCATION (Refer to "Select the best location" section)

2 HOW TO FIX INSTALLATION PLATE

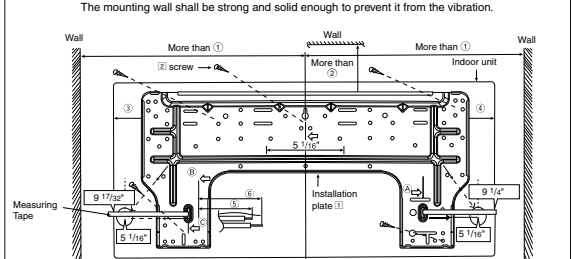
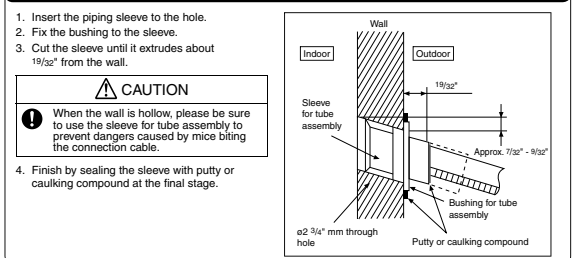


Table showing installation plate dimensions for different models: S9NKJUA, S12NKJUA.

The center of installation plate should be at more than 1) at right and left of the wall.
The distance from installation plate edge to ceiling should more than 2).
From installation plate left edge to unit's left side is 3).

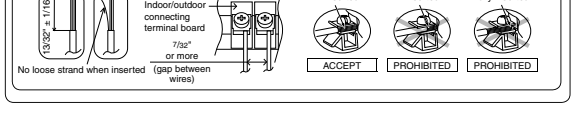
3 TO DRILL A HOLE IN THE WALL AND INSTALL A SLEEVE OF PIPING



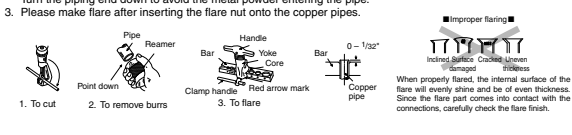
5 CONNECT THE CABLE TO THE INDOOR UNIT

The inside and outside connection cable can be connected without removing the front grille.
Uncrew the conduit cover and fix the conduit connector to conduit cover with lock nut.
Connection cable between indoor unit and outdoor unit should be UL listed or CSA approved 4 conductor wires minimum AWG16.

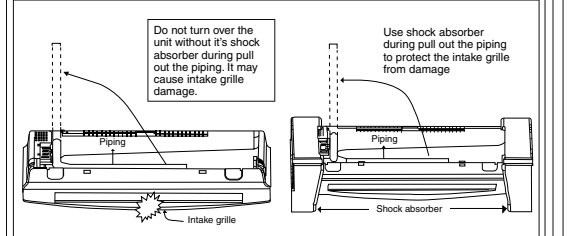
WIRE STRIPPING AND CONNECTING REQUIREMENT



CUTTING AND FLARING THE PIPING



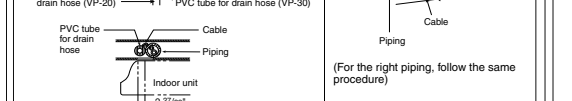
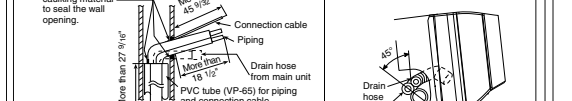
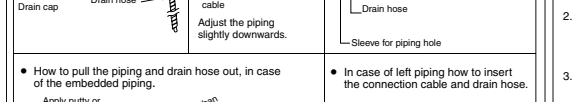
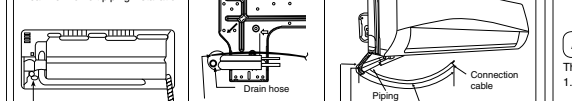
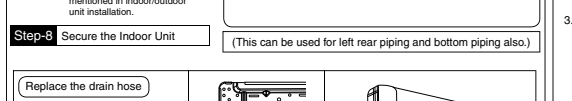
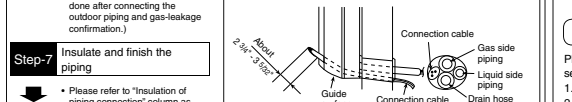
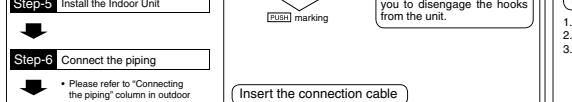
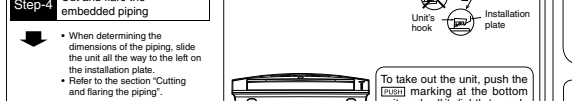
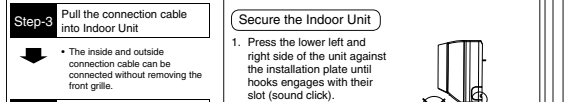
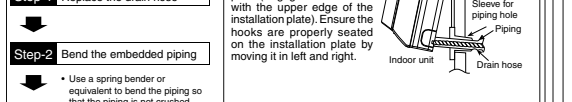
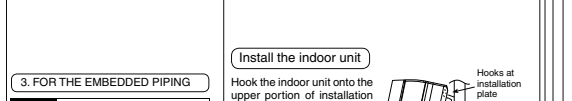
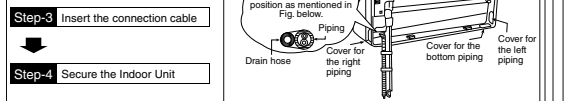
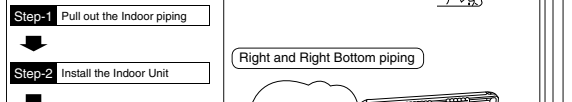
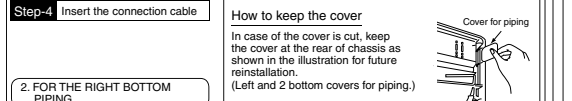
4 INDOOR UNIT INSTALLATION



FOR THE RIGHT REAR PIPING Step-1 Pull out the Indoor piping Step-2 Install the Indoor Unit Step-3 Secure the Indoor Unit Step-4 Insert the connection cable

FOR THE RIGHT BOTTOM PIPING Step-1 Pull out the Indoor piping Step-2 Install the Indoor Unit Step-3 Insert the connection cable Step-4 Secure the Indoor Unit

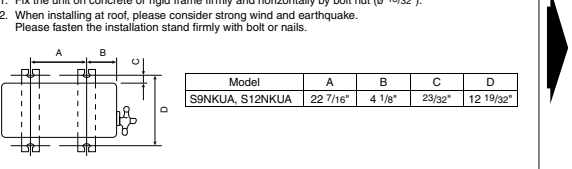
FOR THE EMBEDDED PIPING Step-1 Replace the drain hose Step-2 Bend the embedded piping Step-3 Pull the connection cable into Indoor Unit Step-4 Cut and flare the embedded piping Step-5 Install the Indoor Unit Step-6 Connect the piping Step-7 Insulate and finish the piping Step-8 Secure the Indoor Unit



OUTDOOR UNIT

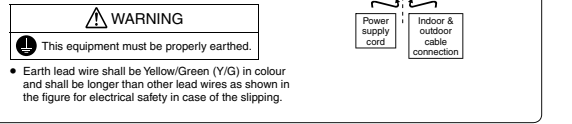
1 SELECT THE BEST LOCATION (Refer to "Select the best location" section)

2 INSTALL THE OUTDOOR UNIT



5 CONNECT THE CABLE TO THE OUTDOOR UNIT

Remove Top panel.
Remove Control Board Cover (Resin and Metal).
Remove Plugs.
Fix the conduit connectors to the knockout holes with lock-nuts, then secure them against the side panel.
All wires pass through conduits.
Connect the cable between indoor unit and outdoor unit should be UL listed or CSA approved 4 conductor wires minimum AWG16.



6 PIPING INSULATION

Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram.
Please wrap the insulated piping end to prevent water from going inside the piping.

INSTALLATION OF AIR PURIFYING FILTER

Open the front panel.
Remove the air filters.
Put the air purifying filter into place as shown in illustration at right.

HOW TO TAKE OUT FRONT GRILLE

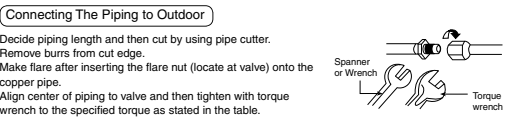
Follow the steps below to take out front grille if necessary such as when servicing.
Set the vertical airflow direction louvers to the horizontal position.
Slide down the 2 caps on the front grille as shown in the illustration at right, and then remove the 2 mounting screws.
Pull the lower section of the front grille towards you to remove the front grille.

AUTO SWITCH OPERATION

The below operations will be performed by pressing the "AUTO" switch.
1. AUTO OPERATION MODE
The Auto operation will be activated immediately once the Auto Switch is pressed and release before 5 sec.
2. TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)
The Test Run operation will be activated if the Auto Switch is pressed continuously for more than 5 sec.

3 CONNECT THE PIPING

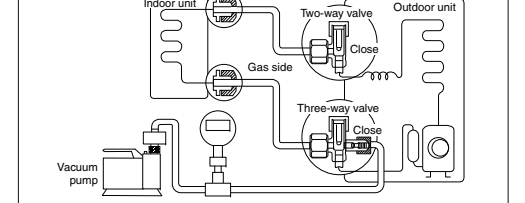
Connecting The Piping to Indoor Please make flare after inserting flare nut (locate at joint portion of tube assembly) onto the copper pipe.
Connecting The Piping to Outdoor Decide piping length and then cut by using pipe cutter.
Remove burrs from cut edge.
Make flare after inserting the flare nut (locate at valve) onto the copper pipe.



Gas Leak Checking Pressure test to system to 400 PSIG with dry nitrogen, in stages. Thoroughly leak check the system.
If the pressure holds, release the nitrogen and proceed to section 4.

4 EVACUATION OF THE EQUIPMENT

WHEN INSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES IN THE FOLLOWING PROCEDURE.



- Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.
Connect the micron gauge between vacuum pump and service port of outdoor units.
Turn on the power switch of the vacuum pump and make sure that connect digital micron gauge and to pull down to a value of 500 microns.
Make sure micron gauge a value 500 microns and close the low side valve of the charging set and turn off the vacuum pump.
Disconnect the vacuum pump house from the service port of the 3-way valve.
Tighten the service port caps of the 3-way valve at a torque of 13.3 lbf.ft with a torque wrench.
Remove the valve caps of both of the 2-way valve and 3-way valve. Position both of the valves to "Open" using a hexagonal wrench (5/32").
Mount valve caps onto the 2-way valve and the 3-way valve. Be sure to check for gas leakage.

CHECK THE DRAINAGE

- Open front panel and remove air filters.
Drainage checking can be carried out without removing the front grille.
Pour a glass of water into the drain tray-styrofoam.
Ensure that water flows out from drain hose of the indoor unit.

EVALUATION OF THE PERFORMANCE

- Operate the unit at cooling operation mode for fifteen minutes or more.
Measure the temperature of the intake and discharge air.
Ensure the difference between the intake temperature and the discharge is more than 46.4°F.



CHECK ITEMS

- Is there any gas leakage at flare nut connections?
Has the heat insulation been carried out at flare nut connection?
Is the connection cable being fixed to terminal board firmly?
Is the connection cable being clamped firmly?
Is the drainage ok? (Refer to "Check the drainage" section)
Is the earth wire connection properly done?
Is the indoor unit properly hooked to the installation plate?
Is the power supply voltage complied with rated value?
Is there any abnormal sound?
Is the cooling operation normal?
Is the thermostat operation normal?
Is the remote control's LCD operation normal?
Is the Air purifying filter installed?