

Required tools for Installation Works

Table listing tools and their specifications: Philips screw driver, Level gauge, Electric drill, Hexagonal wrench, Spanner, Pipe cutter, Reamer, Knife, Gas leak detector, Measuring tape, Thermometer, Megameter, Multimeter, Torque wrench, Vacuum pump, Gauge manifold, etc.

SAFETY PRECAUTIONS

- Read the following "SAFETY PRECAUTIONS" carefully before installation. Electrical work must be installed by a licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model to be installed.

WARNING and CAUTION symbols with explanatory text. Includes symbols for death or serious injury, injury or damage to properties, prohibition, and carry-over items.

- Do not install outdoor unit near handrail of veranda. Do not use unspecified cord, modified cord, joint cord or extension cord for power supply cord. Do not share the single outlet with other electrical appliances. Poor contact, poor insulation or over current will cause electrical shock or fire.

- Do not install the unit at place where leakage of flammable gas may occur. Do not release refrigerant during piping work for installation, re-installation and during repairs and accumulations at surrounding of the unit, it may cause fire.

- Do not install the unit in a laundry room or other location where water may drip from the ceiling, etc. Do not touch the sharp aluminium fin, sharp parts may cause injury.

Indoor/Outdoor Unit Installation Diagram showing the layout of the indoor unit, piping, and electrical connections with various labels and dimensions.

SELECT THE BEST LOCATION. INDOOR UNIT. Do not install the unit in excessive oil areas such as kitchen, workshop and etc. There should not be any heat source or steam near the unit.

OUTDOOR UNIT. If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.

Table with columns: Model, Capacity, Piping size, Std. Length, Max. Piping Length, Additional Piping Length, Additional Refrigerant, Piping Length for air.

1 SELECT THE BEST LOCATION (Refer to "Select the best location" section)

2 HOW TO FIX INSTALLATION PLATE

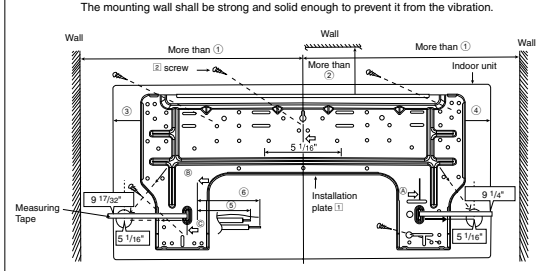
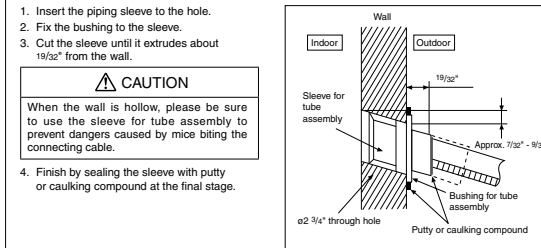


Table with columns: Model, Dimension (1-6). Models: S9NKKUW-1, S12NKKUW-1. Dimensions: 19 3/32", 3 7/32", 6 1/2", 6 7/32", 1 11/16", 3 3/4".

- The center of installation plate should be at more than 1 at right and left of the wall. The distance from installation plate edge to ceiling should be more than 2. From installation plate left edge to unit's left side is 3.

3 TO DRILL A HOLE IN THE WALL AND INSTALL A SLEEVE OF PIPING



5 CONNECT THE CABLE TO THE INDOOR UNIT

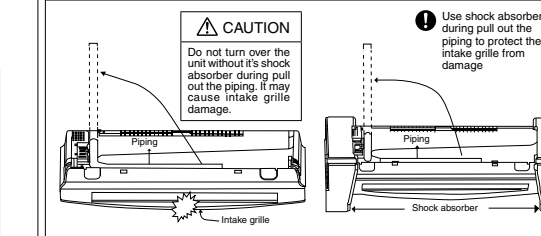
Diagram showing the connection of indoor and outdoor unit cables to the indoor unit terminal board, including wire color coding and safety instructions.

WIRE STRIPPING AND CONNECTING REQUIREMENT. Diagrams showing correct and incorrect methods for stripping wires and connecting them to the terminal board.

CUTTING AND FLARING THE PIPING

- Please cut using pipe cutter and then remove the burrs. Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused. Turn the piping end down to avoid the metal powder entering the pipe.

4 INDOOR UNIT INSTALLATION



FOR THE RIGHT REAR PIPING. Step-1 Pull out the Indoor piping. Step-2 Install the Indoor Unit. Step-3 Secure the Indoor Unit. Step-4 Insert the connecting cable.

FOR THE RIGHT BOTTOM PIPING. Step-1 Pull out the Indoor piping. Step-2 Install the Indoor Unit. Step-3 Insert the connecting cable. Step-4 Secure the Indoor Unit.

FOR THE EMBEDDED PIPING. Step-1 Replace the drain hose. Step-2 Bend the embedded piping. Step-3 Pull the connecting cable into Indoor Unit. Step-4 Cut and flare the embedded piping.

Insert the connecting cable. Diagram showing the cable being inserted into the indoor unit and secured with a lock nut. Includes instructions on how to take out the unit and push the marking at the bottom unit.

REAR VIEW FOR LEFT PIPING INSTALLATION. Diagram showing the rear view of the indoor unit with the drain hose and piping connections, including instructions on how to pull the piping and drain hose out.

How to pull the piping and drain hose out, in case of the embedded piping. Diagram showing the process of pulling the piping through the hole in the wall and securing it with a sleeve and cap.

1 SELECT THE BEST LOCATION (Refer to "Select the best location" section)

2 INSTALL THE OUTDOOR UNIT

- After selecting the best location, start installation to Indoor/Outdoor Unit Installation Diagram. 1. Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut (ø 13/32"). 2. When installing at roof, please consider strong wind and earthquake. Please fasten the installation stand firmly with bolt or nails.

Table with columns: Model, A, B, C, D. Models: S9NKKU-1, S12NKKU-1. Dimensions: 22 7/16", 4 1/8", 23/32", 12 19/32".

5 CONNECT THE CABLE TO THE OUTDOOR UNIT

- 1. Remove Top panel. 2. Remove Control Board Cover (Resin and Metal). 3. Remove Plugs. 4. Fix the conduit connectors to the knockout holes with lock-nuts, then secure them against the side panel.

Diagram showing the connection of power supply and control cables to the outdoor unit terminal board, including wire color coding and safety instructions.

Secure the wire onto the control board with the holder. Diagram showing the wires being secured to the terminal board with a holder and screw.

6 PIPING INSULATION

- Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram. Please wrap the insulated piping end to prevent water from going inside the piping.

INSTALLATION OF AIR PURIFYING FILTER

- 1. Open the front panel. 2. Remove the air filters. 3. Put the air purifying filter into place as shown in illustration at right.

HOW TO TAKE OUT FRONT GRILLE

- 1. Set the vertical airflow direction louvers to the horizontal position. 2. Slide down the 2 caps on the front grille as shown in the illustration at right, and then remove the 2 mounting screws.

When reinstalling the front grille, first set the vertical airflow direction louvers to the horizontal position and then carry out above steps 2-3 in the reverse order.

AUTO SWITCH OPERATION

- The below operations will be performed by pressing the "AUTO" switch. 1. AUTO OPERATION MODE. The Auto operation will be activated immediately once the Auto Switch is pressed and release before 5 sec.

3 CONNECT THE PIPING

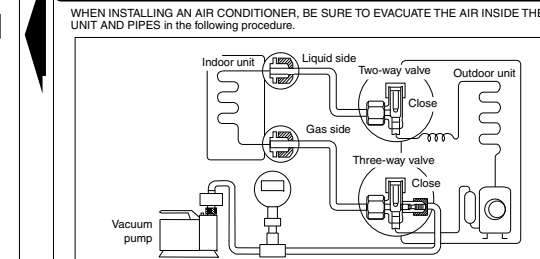
Connecting The Piping to Indoor. Diagram showing the indoor piping being connected to the outdoor piping, including instructions on how to align the center of piping and tighten the flare nut.

Connecting The Piping to Outdoor (Multi). Diagram showing the outdoor piping being connected to the indoor piping, including instructions on how to align the center of piping and tighten the flare nut.

Male side and Female side diagrams showing the connection of the piping to the indoor and outdoor units, including instructions on how to use the wrench and torque wrench.

4 EVACUATION OF THE EQUIPMENT

WHEN INSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES IN THE FOLLOWING PROCEDURE.



- 1. Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve. 2. Connect the micron gauge between vacuum pump and service port of outdoor units.

CAUTION. If micron gauge value does not descend 500 microns, take the following measures: - If the leak stops when the piping connections are tightened further, continue working from step 3.

CHECK THE DRAINAGE

- Open front panel and remove air filters. (Drainage checking can be carried out without removing the front grille.) Pour a glass of water into the drain tray-styrofoam. Ensure that water flows out from drain hose of the indoor unit.

EVALUATION OF THE PERFORMANCE

- Operate the unit at cooling operation mode for fifteen minutes or more. Measure the temperature of the intake and discharge air. Ensure the difference between the intake temperature and the discharge is more than 46.4°F.

CHECK ITEMS

- Is there any gas leakage at flare nut connections? Is the indoor unit properly hooked to the installation plate? Is the power supply voltage complied with rated value? Is there any abnormal sound? Is the cooling operation normal? Is the thermostat operation normal? Is the remote control's LCD operation normal? Is the Air purifying filter installed?