47.9 lbf.ft 73.8 lbf.ft

SAFETY PRECAUTIONS

F615165

Read the following "SAFETY PRECAUTIONS" carefully before installation. Electrical work must be installed by a licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model to be installed. The caution items stated here must be followed because these important contents are related to safely. The meaning of each indication used is as below. Incorrect installation due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.

MARNING This indication shows the possibility of causing death or serious injury. ↑ CAUTION This indication shows the possibility of causing injury or damage to properties only.

The items to be followed are classified by the symbols:

\Diamond	Symbol with white background denotes item that is PROHIBITED.
0 0	Symbol with dark background denotes item that must be carried out.
 Carry out test running t 	o confirm that no abnormality occurs after the installation. Then, explain to user the operat

Carry out test running to confirm that no abnormality occurs after the installation. Then, explain to instructions. Please remind the customer to keep the operating instructions for future reference.

♠ WARNING

Do not install outdoor unit near handrail of veranda. When installing air-con ross over the handrail causing an accident. Do not use unspecified cord, nodified cord, joint cord or extension cord for contact, poor insulation or over current will cause electrical shock or fire. n cord for power supply cord. Do not share the single outlet with other electrical appliances. Poor Do not tie up the power supply cord into a bundle by band. Abnormal temperature rise on power supply cord may happe

Do not insert your fingers or other objects into the unit, high speed rotating fan may cause injury. Keep plastic bag (packaging material) away from small children, it may cling to nose and mouth and prevent breathing

When installing or relocating air conditioner, do not let any substance other than the specified refrigerant, eg. air etc. mix into refrigeration cycle (piping). Mixing of air etc will cause abnormal high pressure in refrigeration cycle and result in explosion, injury etc.

Do not add or replace refrigerant other than specified type. It may cause product damage, burst and injury etc. For R410A model, use piping, flare nut and tools which is specified for R410A refrigerant. Using of existing (R22) piping, flare nut and tools may cause abnormall high pressure in the refrigerant cycle (piping), and possibly result in explosion and injury.

This charges or coppore pipes used with R410A must be more than 1/32*. Never use copper pipes thinner than 1/32*.

It is desirable that the amount of residual oil is less than 0.0008 ozfit.

ingage authorized dealer or specialist for installation. If installation done by the user is incorrect, it will cause water leakage, electrical shock or fire nstall according to this installation instructions strictly. If installation is defective, it will cause water leakage, electrical shock or fire

se the attached accessories parts and specified parts for installation. Otherwise, it will cause the set to fall, water leakage, fire or electrical shi

nstall at a strong and firm location which is able to withstand the set's weight. If the strength is not enough or installation is not properly done, the set will dr

On not use spliced wires for indoor / outdoor connection cable. Use the specified indoor / outdoor connection cable, refer to instruction (§) INDOOR/OUTDOOR UNIT ELECTRICAL WIRING and connect tightly for indoor/outdoor connection. Clamp the cable so that no external force will have impact on the terminal. If come if thing is not prefer, it will cause helpfully of first alt the connection.

is equipment must installed with an Earth Leakage Circuit Breaker (ELCB) or Ground Fault Current Interrupter (GFC) or Application (EAR) or Ground Fault Current Interrupter (GFC) or Application (GFC)

ox and time in case or equipment oreascown.

Its answer is a support of the compressor. Operation of compressor without fixing refrigeration piping and valves at open suck-in of air, atnormal high pressure in refrigeration cycle and result in explosion, injury etc.

In a support of the compressor before removing the refrigeration piping and valves at open support of the pressure or the compressor before removing the refrigeration piping and result in explosion, injury etc.

In a support of air, abnormal high pressure in refrigeration piping and result in explosion, injury etc.

With torque veneror according to specified method. If the fair runt is over-diplement, after a long period, the flare may break and cause refrigeration.

fler completion of installation, confirm there is no leakage of refrigerant gas. It may generate toxic gas when the refrigerant comes into contact with fire

entilate if there is refrigerant gas leakage during operation. It may cause toxic gas when the refrigerant comes into contact with fire.

is equipment must be properly earthed. Earth line must not be connected to gas pipe, water pipe, earth of lightning rod and telephone. Other use electrical shock in case of equipment breakdown or insulation breakdown.

⚠ CAUTION

On not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fin Do not release refrigerant during piping work for installation, re-installation and during repairing a refrigeration parts. Take care of the liquid refrigerant, it may

Oo not install this appliance in a laundry room or other location where water may drip from the ceiling, etc.

Do not touch the sharp aluminium fin, sharp parts may cause injury. Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture

Select an installation location which is easy for maintenance.

Power supply connection to the room air conditioner.

Power supply cond shall be UL listed or CSA approved a conductor with minimum AWG14 wires.

Power supply cond shall be UL listed or CSA approved be considered to the case of emergency. In some countries, permanent connection of this air conditioner to the power supply is prohibitor. Fix power supply connection to a circuit breaker for the permanent connection.

Fix power supply connection to a circuit breaker for the permanent connection.

It may take two people to carry out the installation work.

DHIANI (ONLY OF SYNKUW-1)

product has been designed and manufactured to meet ENERGY STAR* criteria for energy efficiency when matched with appropriate coil componer refrigerant charge and proper air flow are critical to achiev rated capacity and efficiency, Installation of this product should follow the manufacteriant charging and air flow instructions. Failure to confirm proper charge and air flow instructions. Failure to confirm proper charge and air flow instructions. Failure to confirm proper charge and air flow instructions. Failure to confirm proper charge and air flow instructions. Failure to confirm proper charge and efficiency and aborten equipment. city and efficiency. Installation of this product should ioilioi rge and airflow may reduce energy efficiency and shi

Remote control 3

Indoor/Outdoor Unit Installation Diagram Accessories part Qty. No. Accessories part Qty. Attention not to bend



Applicable piping kit Gas Liquid

CZ-9F5, 7BP 3/8" (9.52 mm) 114" (6.35 m

CZ-4F5, 7, 10BP 1/2" (12.7 mm) 1/4" (6.35 m

CZ-5EF5, 7, 10BP 5/8" (15.88 mm) 1/4" (6.35 m SELECT THE BEST LOCATION

INDOOR UNIT

Do not install the unit in excessive oil furne areas such as kitchen, workshop and etc.
There should not be any heat source or steam near the unit.
There should not be any obstacles blocking the air circulation.
A place where air circulation in the room's good.
A place where noise prevention is taken into consideration.
A place where noise prevention is taken into consideration.
Ensure the spaces indicated by arrows from the wall, ceiling, fence or other obstacles.

other obstacles. Recommended installation height for indoor unit shall be at least 8.2 ft.

OUTDOOR UNIT

If an awning is built over the unit to revend underst smilght or rain, be careful that heat radiation from the condenser is not obstructed. There should not be any animal or plant which could be affected be not air discharged.

(Reep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.

Do not place any obstacles which may cause a short circuit of the

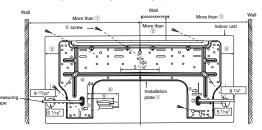
If piping length is over the [piping length for additional gas], additional refrigerant should be added as shown in the table.

Example: For S9NKUW-1 If the unit is installed at 32.8 ft distance, the quantity of additional refrigerant should be 1.64 oz. ... (32.8 - 24.6) ft x 0.2 oz/ft = 1.64 oz.

INDOOR UNIT

SELECT THE BEST LOCATION

HOW TO FIX INSTALLATION PLATE



he center of installation plate should be at more than ① at right and left of the wall The center of installation plate should be at more than ① at right and left of the wall. The distance from installation plate edge to ceiling should more than ②. From installation plate left edge to unit's left side is ③. From installation plate right edge to unit's right is ④. ⑤ : For left side piping, piping connection for liquid should be about ⑥ from this line. : For left side piping, piping connection for gas should be about ⑥ from this line. In Mount the installation plate on the wall with 5 scerees or more (at least 5 screws). (If mounting the unit on the concrete wall, consider using anchor bolts.)

Always mount the installation plate horizontally by aligning the marking-off line with the thread and

using a level gauge.

Drill the piping plate hole with ø2 3/4" hole-core drill.

Line according to the left and right side of the installation plate. The meeting point of the extended line is the center of the hole. Another method is by putting measuring tape at position as shown in the diagram above. The hole center is obtained by measuring the distance namely 5 1/6° for left and right hole

Drill the piping hole at either the right or the left and the hole should be slightly slanting to the outdoor

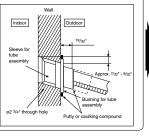
TO DRILL A HOLE IN THE WALL AND **INSTALL A SLEEVE OF PIPING**

Insert the piping sleeve to the hole Cut the sleeve until it extrudes about 19/32" from the wall.

⚠ CAUTION

When the wall is hollow, please be sure

Finish by sealing the sleeve with putty or caulking compound at the final stage



5 CONNECT THE CABLE TO THE INDOOR

1. The inside and outside connecting cable can be connected without removing the front grille.
2. Unscrew the conduit cover and fix the conduit connector to conduit cover with took nut; then secure it against chassis.
3. Connecting wire between indoor unit and outdoor unit should be UL listed or CSA approved 4 conductor wires minimum AWG16 in accordance with local electric codes.

• Ensure the colour of wires of outdoor unit and terminal number are the same as the indoor's repectively.

Terminals on the indoor unit 1 2 3 Colour of wires (connecting wire) Terminals on the outdoor unit 1 2 3

This equipment must be properly earthed. Earth lead wire shall be Yellow/Green (Y/G) in colour and shall be longer than other lead wires as shown in the figure for electrical safety in case of the slipping.

Installation parts you should purchase (*)

Bushing-Sleeve (X)

- Putty (*) (Gum Type Sealer)

Bend the pipe as

Vinyl tape (wide) (X)

Apply after carrying out a drainage test.

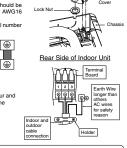
To carry out the drainage test, remove the air filters and pour water into the heat exchanger.

Conduit (Power supply cord (%))

Liquid side piping (X

Gas side piping (*)

Control Board cover



Conduit Cover

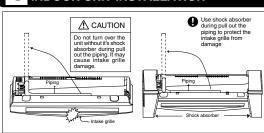
WIRE STRIPPING AND CONNECTING REQUIREMENT ACCEPT

CUTTING AND FLARING THE PIPING



Inclined Surface Cracked Unev

4 INDOOR UNIT INSTALLATION



1. FOR THE RIGHT REAR PIPING Right Rear piping Step-1 Pull out the Indoor piping mentioned in Fig. below. Step-2 Install the Indoor Unit r**O** • Step-3 Secure the Indoor Unit Step-4 Insert the connecting cable In case of the cover is cut, keep the cover at the rear of chassis as shown in the illustration for future

Right and Right Bottom piping

Tape it with piping in a position as mentioned in Fig. below.

Install the indoor unit

Secure the Indoor Unit

To take out the unit, push the marking at the bottom unit, and pull it slightly

Drain hose

Unit's Installation plate

2. FOR THE RIGHT BOTTOM PIPING Step-1 Pull out the Indoor piping

Step-2 Install the Indoor Unit

Step-3 Insert the connecting cable Step-4 Secure the Indoor Unit

3. FOR THE EMBEDDED PIPING Step-1 Replace the drain hose

upper portion of installation plate. (Engage the indoor unit with the upper edge of the installation plate). Ensure the hooks are properly seated on the installation plate by moving it in left and right. Step-2 Bend the embedded piping

• ull the connecting cable to Indoor Unit

₽ Cut and flare the

When determining the dimensions of the piping, slide the unit all the way to the left or the installation plate. •

Step-5 nstall the Indoor Unit

nnect the piping

Insulate and finish the piping Please refer to "Piping and finishing" column of outdoor section and "Insulation of piping connection" column as mentioned in indoor/outdoor Step-8 Secure the Indoor Unit

Guide surface (This can be used for left rear piping and bottom piping also.)

Replace the drain hose Rear view for left piping ins Connecting أبليا Piping ı Connecting cable

How to pull the piping and drain hose out, in case of In case of left piping how to insert <u>860</u> (For the right piping, follow the san procedure)

SELECT THE BEST LOCATION

INSTALL THE OUTDOOR UNIT

 After selecting the best location, start installation to Indoor/Outdoor Unit Installation Diagram is serecuring the uses to caucin, start installation to indoor/Joudoof Unit installation to its the unit on concrete or rigid frame firmly and horizontally by bolt nut (e 13/32*). When installing at roof, please consider strong wind and earthquake. Ilease fasten the installation stand firmly with bolt or nails.



CONNECT THE CABLE TO THE

Remove Top panel. Remove Control Board Cover (Resin and Metal).

Remove Plugs.

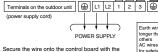
Hemove Prugs.
Fix the conduit connectors to the knockout holes with lock-nuts, then secure them against the side panel.
All wires pass through conduits.
Connecting wire between indoor unit and outdoor unit

through circuit breaker.

Connect the UL listed or CSA approved wires minimum AWG14 to the terminal board, and connect the other end of the wires to ELCB/GFCI.

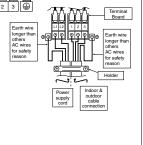
connect the other end of the wires to ELCB/GFG.

8. Connect the power supply cord and connecting wire between indoor unit and outdoor unit according to the diagram below. 1 2 3 Terminals on the indoor unit Colour of wires (connecting cab



holder (clamper).
After completing wiring connections, reattach the control board cover (Metal and Resin) and the top panel to the original position with the For wire stripping and connection requirement refer to instruction ⑤ of indoor unit.

Earth lead wire shall be Yellow/Green (Y/G) in colour and shall be longer than other lead wires as shown in the figure for electrical safety in case of the slipping.



PIPING INSULATION

Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram. Please wrap the insulated piping end to prevent water from going inside the piping. If drain hose or connecting piping is in the room (where dew may form), please increase the insulation using POLYE FOAM with thickness 1/4" or above.

CONNECT THE PIPING Connecting The Piping to Indoor Piping size Torque 13.3 lbf.ft Connect the piping Align the center of piping and sufficiently tighten the 31.0 lbf.ft Further tighten the flare nut with torque wrench in specified torque as stated in the table. 1/2" 40.6 lbf.ft 5/8" 47.9 lbf.ft 3/4" 73.8 lbf ft Connecting The Piping to Outdoor Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (locate at valve) onto Spanner or Wrench the copper pipe. Align center of piping to valve and then tighten with torque wrench to the specified torque as stated in the table. Connecting The Piping to Outdoor Multi Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (locate at valve) onto the copper pipe. Align center of piping to valve and then lighten with torque wrench to the specified tor opper pipe. h to the specified torque as stated in th Male side

Female side

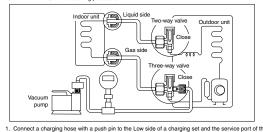
Connecting wire between indoor unit and outdoor unit should be UL listed or CSA approved 4 conductor wires minimum AWG16 in accordance with local electric codes. Wire connection to the power supply (208/230V 60Hz) through circuit breaker. Torque Wrench for Flar Gas Leak Checking

OUTDOOR UNIT

EVACUATION OF THE EQUIPMENT

HEN INSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE

Pressure test to system to 400 PSIG with dry nitrogen, in stages. Thoroughly leak check the system. If the pressure holds, release the nitrogen and proceed to section 4.



3-way valve.

Connect the micron gauge between vacuum pump and service port of outdoor units.

Turn on the power switch of the vacuum pump and make sure that connect digital micron gauge and to pull down to a value of 500 microns.

To make sure micron gauge a value 500 microns and close the low side valve of the charging set and turn off the vacuum pump.

Disconnect the vacuum pump house from the service port of the 3-way valve.

Tighten the service port caps of the 3-way valve at a forgue of 13 libit with a torque wrench.

Remove the valve caps of both of the 2-way valve and 3-way valve. Position both of the valves to "Open" to the caps valve and the 3-way valve.

Mount valve caps onto the 2-way valve and the 3-way valve.

Be sure to check for gas leakage

If micron gauge value does not descend 500 microns, take the following measures: If the leak stops when the piping connections are tightened further, continue working from step ③. If the leak does not stop when the connections are retightened, repair location of leak. Do not release refrigerant during piping work for installation and reinstallation. Be careful with the liquid refrigerant, it may cause frostbite.

Open front panel and remove air filters.
 (Drainage checking can be carried out without removing the

Ensure that water flows out from drain hose of the indoor unit.

HOW TO TAKE OUT FRONT GRILLE

INSTALLATION OF AIR

PURIFYING FILTER

Please follow the steps below to take out front grille if necessary such as when ervicing.

Set the vertical airflow direction louvers to the horizontal position.

Put the air purifying filter into place as shown in illustration at right

Sidied down the 2 caps on the front grille as shown in the illustration at right, and then remove the 2 mounting screws.
 Pull the lower section of the front grille towards you to remove the front grille.

When reinstalling the front grille, first set the vertical airflow direction louver to the horizontal position and then carry out above steps 2 - 3 in the reverse order.





















The below operations will be performed by pressing the "AUTO" switch.

he below operations will be performed by pressing use ACTO STRAINON MODE.

The Auto Operation Will be activated immediately once the Auto Switch is pressed and release before 5 sec.

TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)

The Test Run operation will be activated if the Auto Switch is pressed continuously.

The Test Run operation will be activated if the Auto Switch is pressed continuously for more than 5 sec. A "pep" sound will occur at the fifth sec., in order to identify the starting of Test Run operation.

REMOTE CONTROLLER RECEIVING SOUND ON/OFF
THE ON/OFF of Remote controller receiving sound can be change over by the following steps: a) Press AUTO switch continuously until "pep pep pep pep" sound is heard (about 16 sec.).

b) Release the Auto switch button.

AUTO SWITCH OPERATION

a) Press AUTO switch continuously until "pep pep pep pep" sound is heard (about 16 sec.). b) Release the Auto switch butch CESET" button once, "pep" sound will occur. c) Press the remote controller "AC RESET" button once, "pep" sound will occur. c) Press Auto switch again. Everytime Auto switch is pressed (within 60 sec. interval), remote controller receiving sound status will be reversed between ON and OFF. Long "peep" sound indicates that remote controller receiving sound is ON. Short "pep" sound indicates that remote controller receiving sound is OFF.

EVALUATION OF THE PERFORMANCE

Pour a glass of water into the drain tray-styrofoam

CHECK THE DRAINAGE

(Refer to "Check the drainage" section Is the earth wire connection properly done?

Operate the unit at cooling operation mode for fifteen



minutes or more. • Measure the temperature of the intake and discharge air. • Ensure the difference between the intake temperature and the discharge is more than 46.4°F.



CHECK ITEMS Is there any gas leakage at flare nut Is the indoor unit properly hooked to the stallation plate

Is the power supply voltage complied with rated Has the heat insulation been carried out at flare Is there any abnormal sound? Is the connecting cable being fixed to terminal board firmly?

Is the cooling operation normal? Is the connecting cable being clamped firmly?
Is the drainage ok? Is the thermostat operation normal?

Is the remote control's LCD operation normal? Is the Air purifying filter installed?

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