



MILWAUKEE ELECTRIC TOOL CORPORATION

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To Whom it Concerns,

Milwaukee® M12™ & M18™ Force Logic™ Press Tools, jaws and ring sets are approved in North America for the installation of fittings as indicated in the matrix below:

	VIEGA								ELKHART - APOLLOXPRESS		GRINNELL®		NIBCO®	
	ProPress® 1/2" - 2"	ProPress® G (Gas) 1/2" - 2"	ProPress® XL- C (Copper) 2-1/2" - 4"	ProPress® for Stainless Steel 1/2" - 2"	ProPress® XL-S (Stainless Steel) 2-1/2" - 4"	MegaPress® 1/2" - 2"	MegaPress® G (Gas) 1/2" - 2"	PEX Press 1/2" - 1"	1/2" - 2" Copper Fittings	2-1/2" - 4" Copper Fittings	G-Press™ 1/2" - 2"	Stainless Steel G-Press™ 1/2" - 2"	1/2" - 2" Copper Fittings	2-1/2" - 4" Copper Fittings
M12™ Force Logic™ Press Tool 2473-20	X Up to 1-1/4" *M12™ Jaws	X Up to 1-1/4" *M12™ Jaws		X Up to 1-1/4" *M12™ Jaws				X Up to 1" *RIDGID® Compact Jaws for PureFlow™	X Up to 1-1/4" *M12™ Jaws		X Up to 1-1/4" *M12™ Jaws		X Up to 1-1/4" *M12™ Jaws	
M18™ Force Logic™ Press Tool 2673-20	X *M18™ Jaws	X *M18™ Jaws	X *M18™ Rings	X *M18™ Jaws	X *M18™ Rings	X *M18™ Black Iron Press Jaws & Rings	X *M18™ Black Iron Press Jaws & Rings	X *RIDGID® Standard Jaws for PureFlow™	X *M18™ Jaws	X *M18™ Rings	X *M18™ Jaws	X Up to 1" *M18™ Stainless Steel Jaws	X *M18™ Jaws	
M18™ Force Logic™ Long Throw Press Tool 2673-20L	X *M18™ Jaws	X *M18™ Jaws	X *M18™ Rings	X *M18™ Jaws	X *M18™ Rings	X *M18™ Black Iron Press Jaws & Rings	X *M18™ Black Iron Press Jaws & Rings	X *RIDGID® Standard Jaws for PureFlow™	X *M18™ Jaws	X *M18™ Rings	X *M18™ Jaws	X *M18™ Stainless Steel Jaws & Rings	X *M18™ Jaws	
M18™ Force Logic™ Press Tool 2773-20	X *M18™ Jaws	X *M18™ Jaws	X *M18™ Rings	X *M18™ Jaws	X *M18™ Rings	X *M18™ Black Iron Press Jaws & Rings	X *M18™ Black Iron Press Jaws & Rings	X *RIDGID® Standard Jaws for PureFlow™	X *M18™ Jaws	X *M18™ Rings	X *M18™ Jaws	X Up to 1" *M18™ Stainless Steel Jaws	X *M18™ Jaws	

X = Compatible

* = Must be used in conjunction with

■ = Not designed for

Milwaukee® M12™ & M18™ Force Logic™ Press Tools are approved for use only with the jaws and ring sets indicated in the matrix below. Do not use Milwaukee press tools with any jaw/ring that has not been approved by Milwaukee®.

	RIDGID® Compact Jaws for ProPress® 16958, 16963, 16978, 31228	RIDGID® Standard Jaws for ProPress® 76652, 76657, 76662, 76667, 76672, 76677	RIDGID® ProPress® XL-C™ Rings 21878, 20543, 20548, 20553	RIDGID® Press Snap™ Soil Pipe Cutter 34403	RIDGID® MegaPress® Jaws & Rings 37958, 37963, 37968, 21878, 37973, 37978, 37983	RIDGID® Compact Jaws for PureFlow™ 17003, 17008, 17013, 17018, 19813, 22683, 22688	RIDGID® Standard Jaws for PureFlow™ 22653, 22658, 22663, 22668, 22673, 22678, 35343	Klaue® UAP2/UNP2 Pressing Jaw Size 1, Size 2 & Size 3	Rothenberger 015222X, 015223X, 015224X, 015225X, 015226X, 015227X
M12™ Force Logic™ Press Tool 2473-20	X					X			
M18™ Force Logic™ Press Tool 2673-20		X	X	X	X		X	X	X
M18™ Force Logic™ Long Throw Press Tool 2673-20L		X	X	X	X		X		X
M18™ Force Logic™ Press Tool 2773-20		X	X	X	X		X	X	X

X = Compatible

It is the responsibility of the installing contractor to determine the compatibility of the pipe and fittings used for the connection. Fittings should be installed per the manufacturer's instructions. Contact the fitting manufacturer for specific information on their system. Jaw cleanliness and jaw inspection are an integral part of creating a reliable, permanent connection and are the responsibility of the installer.

For the latest listing of approvals, visit milwaukeeeetool.com. For technical or service assistance, contact Milwaukee Customer Service at 1-800-729-3878.

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