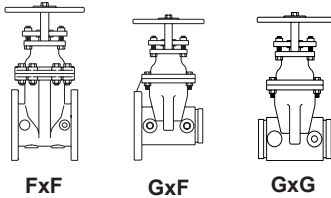


SPECIFICATION SUBMITTAL SHEET

NRS GATES



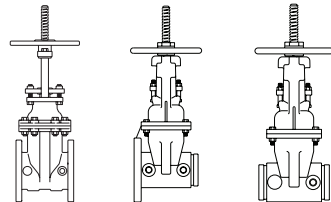
FxF

GxF

GxG



OS&Y GATES



FEATURES

Sizes: ☐ 2 1/2" ☐ 3" ☐ 4" ☐ 6" ☐ 8" ☐ 10" ☐ 12"

Maximum working water pressure 200 PSI
Maximum working water temperature 140°F
Hydrostatic test pressure 400 PSI
End connections
(Grooved for steel pipe) ANSI/AWWA C606
(Flanged) ANSI/ASME B16.1

OPTIONS

- ☐ Square operating nut available
- ☐ G grooved end connections
- ☐ GxF grooved X flanged end connections
- ☐ For Post Indicating Options refer to spec sheet BF-PI WILKINS

ACCESSORIES

- ☐ Gate valve tamper switch (OSY-40)
- ☐ Flange by Groove adapter (FLA)

APPLICATION

Designed for installation on Potable water lines, Irrigation systems, Waterworks connections, and Fire systems.

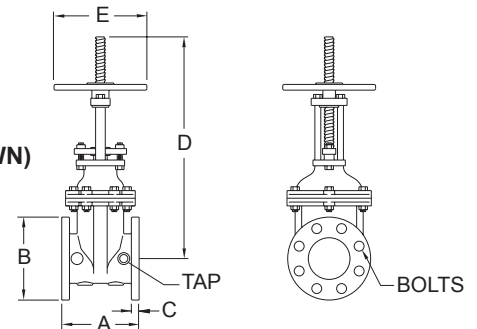
STANDARDS COMPLIANCE

- AWWA Compliant C-509, C-550
- UL® Listed
- C-UL® Listed
- FM® Approved
- Lead Plumbing Law* Certified by IAPMO R&T
*(0.25% MAX. WEIGHTED AVERAGE LEAD CONTENT)

MATERIALS

Main body Ductile Iron ASTM A 536 65-45-12
& Handwheel Ductile Iron ASTM A 536 65-45-12
Covers Ductile Iron ASTM A 536 65-45-12
Wedge Ductile Iron ASTM A 536 65-45-12 W/EPDM
Coatings AWWA Compliant fusion-bond epoxy finish
Internals Stainless steel ASTM A 276 UNS S41000/S42000
Fasteners Brass, ASTM B 584 UNS C83600
Zinc plated steel Grade 8.8
Brass, ASTM B 584 UNS C83600
Elastomers EPDM (FDA approved)
Stem Bronze, ASTM B 150 UNS C61400

(OS&Y FxF SHOWN)



DIMENSIONS & WEIGHTS (do not include pkg.)

SIZE		DIMENSIONS (approximate)													
		A (all gates)		B (flanged)		C (flanged gates)		D (NRS gates)		D (OS&Y open)		D (OS&Y closed)		E	
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
2 1/2	65	7 1/2	191	7	178	11/16	17	11 1/2	292	17 3/4	451	15 3/8	391	7 7/8	200
3	80	8	203	7 1/2	191	3/4	19	12 3/4	324	20 1/4	514	17	432	10 1/4	260
4	100	9	229	9	229	15/16	24	14 1/2	368	22 1/2	572	18 1/4	464	10 1/4	260
6	150	10 1/2	267	11	279	1	25	18	457	30 1/2	775	24 1/4	616	12 1/2	318
8	200	11 1/2	292	13 1/2	343	1 1/8	29	21 1/8	537	37	940	28 1/2	724	14 3/4	375
10	250	13	330	16	406	1 3/16	30	24 3/4	629	45 5/8	1159	34 3/4	883	16 3/8	416
12	300	14	356	19	483	1 1/4	32	28	711	53	1346	40 1/2	1029	17 1/2	445

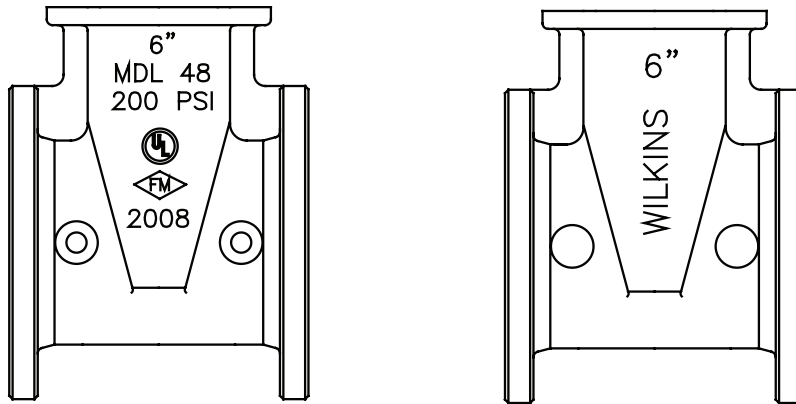
SIZE		TAP SIZE	BOLTS (flanged gates) # OF (per flange)		WEIGHT (approximate)											
in.	mm				NRS (FxF)		NRS (GxF)		NRS (GXG)		OS&Y (FxF)		OS&Y (GXF)		OS&Y (GXG)	
				size	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg
2 1/2	65	1/2-14NPT	4	5/8	36	16	27	12	22	10	45	21	36	16	31	14
3	80	1/2-14NPT	4	5/8	50	23	35	16	29	13	68	31	44	20	38	17
4	100	1/2-14NPT	8	5/8	72	33	63	29	53	24	88	40	81	37	69	31
6	150	3/4-14NPT	8	3/4	115	52	101	46	86	39	143	65	130	59	119	54
8	200	3/4-14NPT	8	3/4	198	90	181	82	161	73	246	112	222	101	195	89
10	250	3/4-14NPT	12	7/8	304	138	271	123	245	111	352	160	319	145	290	132
12	300	3/4-14NPT	12	7/8	425	193	384	174	-	-	487	221	437	198	-	-

DOCUMENT #: GV-48WILKINS
REVISION: 6/12

WILKINS Model 48 Resilient Wedge Gate Valve Maintenance Procedures

Valve Identification

The WILKINS Model 48 Resilient Wedge Gate Valve can be distinguished from other gate valve brands by observing the unique lettering on the valve body. One side designates the valve size, model, pressure rating, year of manufacture, and the UL/FM logos. The opposite side displays the valve size and “WILKINS” in vertical lettering. See pictures below.



Gate valves that do not contain the name WILKINS in raised cast letters on the valve body are not WILKINS brand.

Installation Instructions

CAUTION: Installation of WILKINS Model 48 Gate Valves must be performed by qualified, licensed personnel.

1. Cycle valve open and closed to ensure proper operation. Check that valve end connections are clean. Fully close valve prior to installation. **NOTE:** For OS&Y valves, a small amount of packing rubber may exit the valve via the stem during initial operations. This is normal and does not affect valve performance. If stem leakage occurs, lightly tighten bronze gland nuts evenly until leakage stops.
2. Install valve per proper methods according to end connection type.
3. If used in buried service, a valve box or vault should be provided for each valve.
4. Ensure all bolts are sufficiently tight prior to pressurization.
5. Once pressurized, open valve and thoroughly flush line to remove debris.
6. Inspect valve for external leaks. If a leak is detected, see TROUBLESHOOTING section.
7. Fully close valve and listen for leaks past the wedge. If a leak is detected, see TROUBLE SHOOTING section.
8. Fully open valve. WILKINS Model 48 Gate Valve is now in service.

Proposition 65 Warning This product contains chemicals known to the State of California to cause cancer or birth defects or other reproductive harm.

Maintenance Instructions

All WILKINS Model 48 Gate Valves must be inspected and maintained by qualified, licensed personnel at least once a year or more frequently as specified by local codes. Replacement of worn or damaged parts must only be made with genuine "WILKINS" parts.

Servicing Wedge and Bonnet Seal:

1. Shut off main water supply. If servicing a gate valve attached to the downstream side of a backflow preventer, the upstream shut-off valve may be closed instead of the main water supply.
2. Relieve line pressure.
3. Remove bonnet nuts and bolts.
4. Slowly lift and remove bonnet assembly and wedge from valve body.
5. Clean all parts thoroughly after disassembly.
6. Carefully inspect bonnet seal and wedge for wear or damage. Replace if worn or damaged.
7. Carefully inspect body interior seating surface for coating damage and foreign debris. Clean seating surface or replace valve if necessary.
8. Reinstall wedge and bonnet assembly.
9. Tighten down bonnet nuts and bolts evenly. Do not over tighten.

Servicing Gland Stuffing Box (OS&Y):

1. Make sure gate valve is fully open.
2. Remove gland nuts.
3. Raise gland and gland bushing.
4. Remove packing rings from stuffing box using a small pick or similar device.
5. Replace worn or damaged packing rings.
6. Lower gland and gland bushing and lightly tighten gland nuts.
7. Cycle valve fully closed to fully open.
8. If there is stem leakage, tighten gland nuts until leakage stops.

Servicing Stem Seals (NRS):

1. Shut off main water supply and relieve line pressure.
2. Remove the bolt and washer retaining the operating nut/handwheel.
3. Remove operating nut/handwheel.
4. Remove gland flange bolts and gland flange.
5. Remove stem by turning stem clockwise.
6. Replace stem o-rings, gland flange o-ring, wiper ring, and thrust washers if necessary.
7. Reassemble in reverse order.

Troubleshooting

PROBLEM	POSSIBLE CAUSES	CORRECTIVE ACTION
1. Body Leakage	1. Loose bonnet bolts 2. Dirty or damaged bonnet seal	1. Tighten bolts 2. Inspect bonnet seal. Clean or replace if necessary
2. Seat Leakage	1. Foreign debris caught in seat 2. Dirty/corroded seat 3. Damaged seat	1. Cycle valve and flush line 2. Flush line or disassemble and clean 3. Repair or replace valve
3. Stem Leakage	1. Packing nuts loose 2. Stem o-rings worn (NRS) 3. Packing rings worn (OS&Y)	1. Tighten nuts 2. Replace stem o-rings 3. Replace packing rings

Replacement Parts

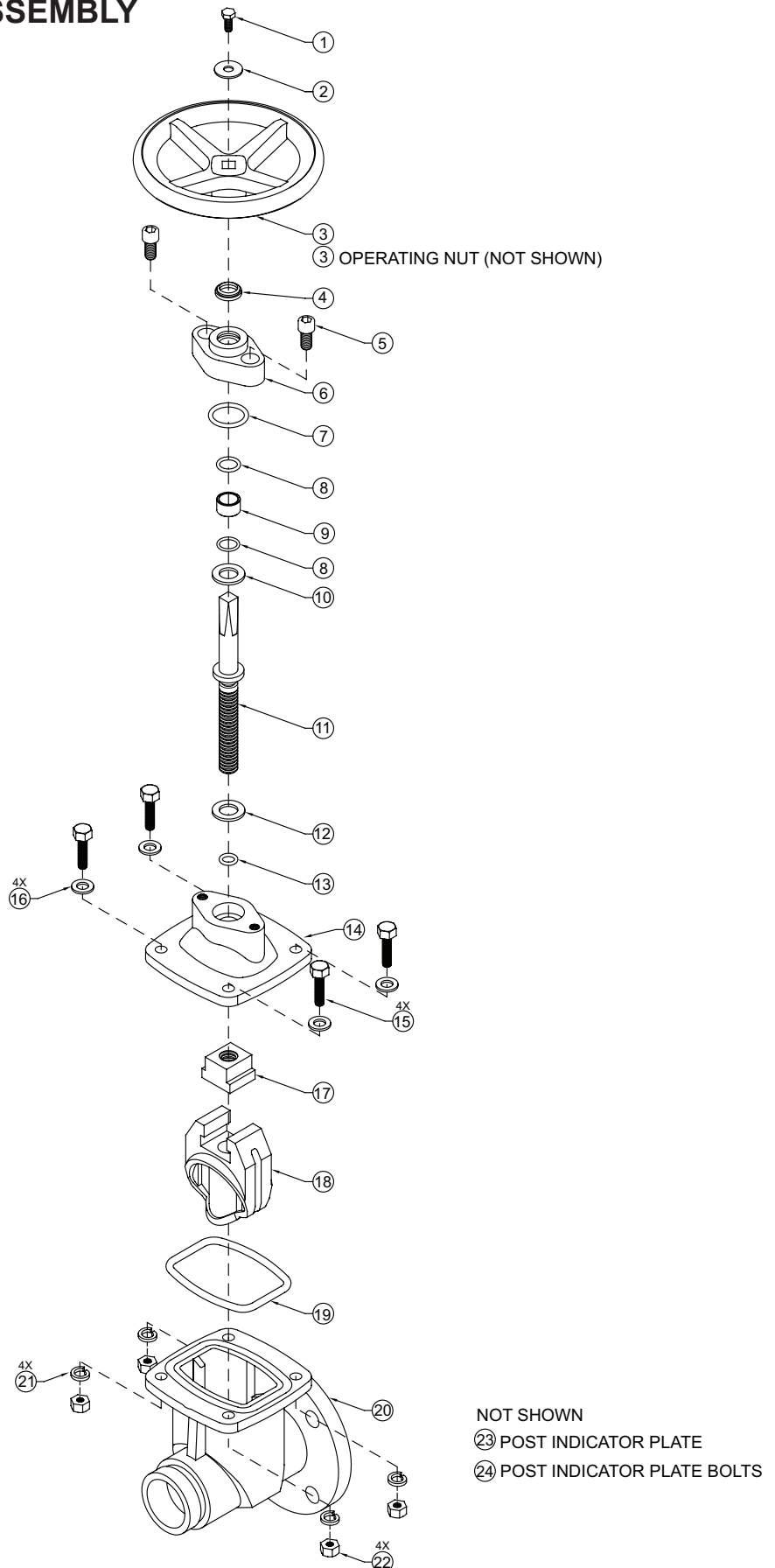
WILKINS 2 1/2" - 12" NRS ASSEMBLY MODEL 48

REPLACEMENT PARTS		PART NUMBER BY VALVE SIZE						
ITEM	DESCRIPTION	2 1/2"	3"	4"	6"	8"	10"	12"
1	HOLD DOWN BOLT	487A-11	489A-11	489A-11	489A-11	489A-11	489A-11	489A-11
2	HOLD DOWN WASHER	487C-14	489C-14	489C-14	489C-14	489C-14	489C-14	489C-14
3	HANDWHEEL	487NRS-6	489NRS-6	489NRS-6	4810NRS-6	4811NRS-6	4812NRS-6	4813NRS-6
3	OP NUT (NOT SHOWN)	487OP-6	489OP-6	489OP-6	4810OP-6	4810OP-6	4812OP-6	4813OP-6
4	STEM RING WIPER	487-13	488-13	489-13	4810-13	4811-13	4812-13	4813-13
5	GLAND FLANGE BOLT	489C-11	489C-11	489C-11	4810C-11	4810C-11	4810C-11	4810C-11
6	GLAND FLANGE	487-8	488-8	489-8	4810-8	4811-8	4812-8	4813-8
7	GLAND FLANGE O-RING	487C-22	489C-22	489C-22	4810C-22	4810C-22	4812C-22	4813C-22
8	STEM SEAL O-RING	487A-22	489A-22	489A-22	4810A-22	4811A-22	4812A-22	4813A-22
9	STEM SEAL BUSHING	487-4	489-4	489-4	4810-4	4811-4	4812-4	4813-4
10	UPPER THRUST WASHER	487A-14	489A-14	489A-14	4810A-14	4811A-14	4812A-14	4813A-14
11	STEM	487-5	488-5	489-5	4810-5	4811-5	4812-5	4813-5
12	LOWER THRUST WASHER	487B-14	489B-14	489B-14	4810B-14	4811B-14	4812B-14	4813B-14
13	STEM O-RING	487B-22	489B-22	489B-22	4810B-22	4811B-22	4812B-22	4813B-22
14	BONNET	487-20	488-20	489-20	4810-20	4811-20	4812-20	4813-20
15	BONNET BOLT	489B-11	489B-11	489B-11	4810B-11	4811B-11	4811B-11	4811B-11
16	BONNET WASHER	489D-14	489D-14	489D-14	4810D-14	4810D-14	4810D-14	4810D-14
17	STEM NUT	487A-9	488A-9	489A-9	4810A-9	4811A-9	4812A-9	4813A-9
18	WEDGE	487-18	488-18	489-18	4810-18	4811-18	4812-18	4813-18
19	BONNET SEAL	487D-22	488D-22	489D-22	4810D-22	4811D-22	4812D-22	4813D-22
20	BODY - FLG X FLG	487-1-010F	488-1-010F	489-1-010F	4810-1-010F	4811-1-010F	4812-1-010F	4813-1-010F
20	BODY - GRV X FLG	487-1GXF-010F	488-1GXF-010F	489-1GXF-010F	4810-1GXF-010F	4811-1GXF-010F	4812-1GXF-010F	4813-1GXF-010F
20	BODY - GRV X GRV	487-1G-010F	488-1G-010F	489-1G-010F	4810-1G-010F	4811-1G-010F	4812-1G-010F	4813-1G-010F
21	BONNET LOCK WASHER	489E-14	489E-14	489E-14	4810E-14	4810E-14	4810E-14	4810E-14
22	BONNET NUT	489B-9	489B-9	489B-9	4810B-9	4810B-9	4810B-9	4810B-9
23	PI PLATE (NOT SHOWN)	487-17	488-17	489-17	489-17	489-17	4812-17	4813-17
24	PI PLATE BOLT (NOT SHOWN)	489C-11	489C-11	489D-11	489D-11	489D-11	489D-11	489D-11

EXPLODED ISOMETRIC VIEW ON NEXT PAGE

WILKINS a Zurn company, 1747 Commerce Way, Paso Robles, CA 93446 Phone: 805-238-7100 Fax: 805-238-5766
 IN CANADA: ZURN INDUSTRIES LIMITED, 3544 Nashua Dr., Mississauga, Ontario L4V 1L2 Phone: 905-405-8272 Fax: 905-405-1292
 Product Support Help Line: 877-BACKFLOW (877-222-5356) • Website: <http://www.zurn.com>

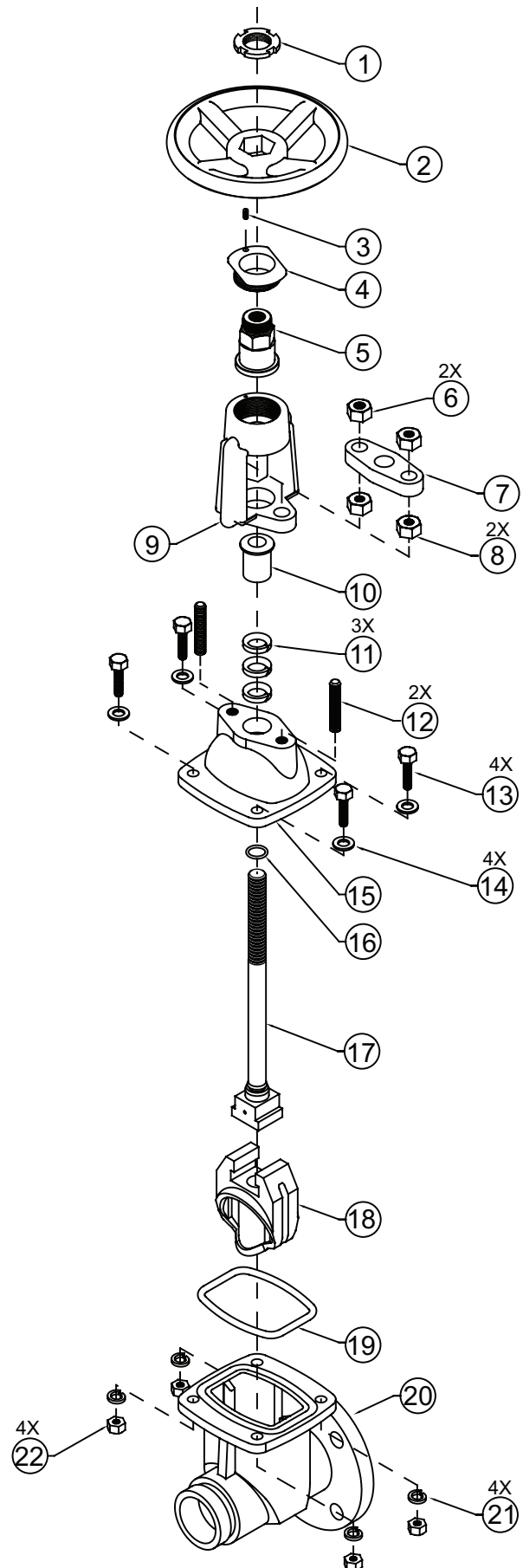
WILKINS 2 1/2" - 12" NRS ASSEMBLY **MODEL 48**



WILKINS 2 1/2" OS&Y ASSEMBLY

MODEL 48

	REPLACEMENT PARTS	PART NUMBERS BY VALVE SIZE
ITEM	DESCRIPTION	2 1/2"
1	HANDWHEEL NUT	487OSYD-9
2	HANDWHEEL (NOT SHOWN)	487OSY-6
3	SET SCREW	487OSYA-11
4	RETAINER	487OSY-3
5	YOKE BUSHING	487OSYA-4
6	GLAND NUT	487OSYA-9
7	GLAND FOLLOWER	487OSY-8
8	YOKE NUT	487OSYB-9
9	YOKE	487OSYB-20
10	GLAND BUSHING	487OSYB-4
11	PACKING RING	487OSYC-22
12	GLAND BOLT	487OSYC-11
13	BONNET BOLD	489B-11
14	BONNET WASHER	489D-14
15	BONNET	487OSYA-20
16	STEM O-RING	487OSYB-22
17	STEM	487OSY-5
18	WEDGE	487-18
19	BONNET SEAL	487D-22
20	BODY - FLG X FLG	487-1-010F
20	BODY - GRV X FLG	487-1GXF-010F
20	BODY - GRV X GRV	487-1G-010F
21	BONNET LOCK WASHER	489E-14
22	BONNET NUT	489B-9



WILKINS 3" - 12" OS&Y ASSEMBLY

MODEL 48

REPLACEMENT PARTS		PART NUMBER BY VALVE SIZE					
ITEM	DESCRIPTION	3"	4"	6"	8"	10"	12"
1	HANDWHEEL NUT	489OSYC-9	489OSYC-9	4810OSYC-9	4811OSYC-9	4811OSYC-9	4813OSYC-9
2	HANDWHEEL	489OSY-6	489OSY-6	4810OSY-6	4811OSY-6	4812OSY-6	4813OSY-6
3	SET SCREW	487OSYA-11	487OSYA-11	487OSYA-11	487OSYA-11	487OSYA-11	487OSYA-11
4	RETAINER	489OSY-3	489OSY-3	4810OSY-3	4811OSY-3	4812OSY-3	4813OSY-3
5	YOKE BUSHING	489OSYA-4	489OSYA-4	4810OSYA-4	4811OSYA-4	4812OSYA-4	4813OSYA-4
6	YOKE	489OSYB-20	489OSYB-20	4810OSYB-20	4811OSYB-20	4812OSYB-20	4813OSYB-20
7	YOKE BOLT	489OSYD-11	489OSYD-11	4810OSYD-11	4810OSYD-11	4810OSYD-11	4810OSYD-11
8	GLAND NUT	489OSYA-9	489OSYA-9	4810OSYA-9	4810OSYA-9	4810OSYA-9	4810OSYA-9
9	GLAND FOLLOWER	489OSY-8	489OSY-8	4810OSY-8	4811OSY-8	4812OSY-8	4813OSY-8
10	GLAND BUSHING	489OSYB-4	489OSYB-4	4810OSYB-4	4811OSYB-4	4812OSYB-4	4813OSYB-4
11	GLAND BOLT	489OSYC-11	489OSYC-11	4810OSYC-11	4811OSYC-11	4811OSYC-11	4811OSYC-11
12	PACKING RING	489OSYC-22	489OSYC-22	4810OSYC-22	4811OSYC-22	4812OSYC-22	4813OSYC-22
13	BONNET BOLT	489B-11	489B-11	4810B-11	4811B-11	4811B-11	4811B-11
14	BONNET WASHER	489D-14	489D-14	4810D-14	4810D-14	4810D-14	4810D-14
15	BONNET	488OSYA-20	489OSYA-20	4810OSYA-20	4811OSYA-20	4812OSYA-20	4813OSYA-20
16	STEM O-RING	489OSYB-22	489OSYB-22	4810OSYB-22	4811OSYB-22	4812OSYB-22	4813OSYB-22
17	STEM	488OSY-5	489OSY-5	4810OSY-5	4811OSY-5	4812OSY-5	4813OSY-5
18	WEDGE	488-18	489-18	4810-18	4811-18	4812-18	4813-18
19	BONNET SEAL	488D-22	489D-22	4810D-22	4811D-22	4812D-22	4813D-22
20	BODY - FLG X FLG	488-1-010F	489-1-010F	4810-1-010F	4811-1-010F	4812-1-010F	4813-1-010F
20	BODY - GRV X FLG	488-1GXF-010F	489-1GXF-010F	4810-1GXF-010F	4811-1GXF-010F	4812-1GXF-010F	4813-1GXF-010F
20	BODY - GRV X GRV	488-1G-010F	489-1G-010F	4810-1G-010F	4811-1G-010F	4812-1G-010F	4813-1G-010F
21	BONNET LOCK WASHER	489E-14	489E-14	4810E-14	4810E-14	4810E-14	4810E-14
22	BONNET NUT	489B-9	489B-9	4810B-9	4810B-9	4810B-9	4810B-9

EXPLODED ISOMETRIC VIEW ON NEXT PAGE

WILKINS 3" - 12" OS&Y ASSEMBLY MODEL 48

