

PIPE ATTACHMENTS

EXTENSION RING HANGER

Figure 81 (Rod Tapped – Electro-Galvanized)

Figure 81BRT (Rod Tapped – Plain Finish)

Figure 81PT (Pipe Tapped – Electro-Galvanized)

Figure 81SG (Two Bolt, Rod Tapped, Domestic – Electro-Galvanized)

This split ring hanger is designed for the support of non-insulated stationary pipe lines. Also available in a two screw design. The Figure 85 or 85CT Ceiling Plate is normally used with this product.

Material: Malleable Iron, except Figure 81SG and 81SCT which are carbon steel.

Finish: Plain, Electro-Galvanized. For Copper Coating please see Figure 81CT or Figure 81SCT.

Compliance: Federal Specification A-A-1192A Type 12, MSS-SP-69 Type 12.

Ordering: Specify pipe size and figure number. For Metric applications specify Figure M81, M81BRT, M81PT, M81SG or 81SCT.

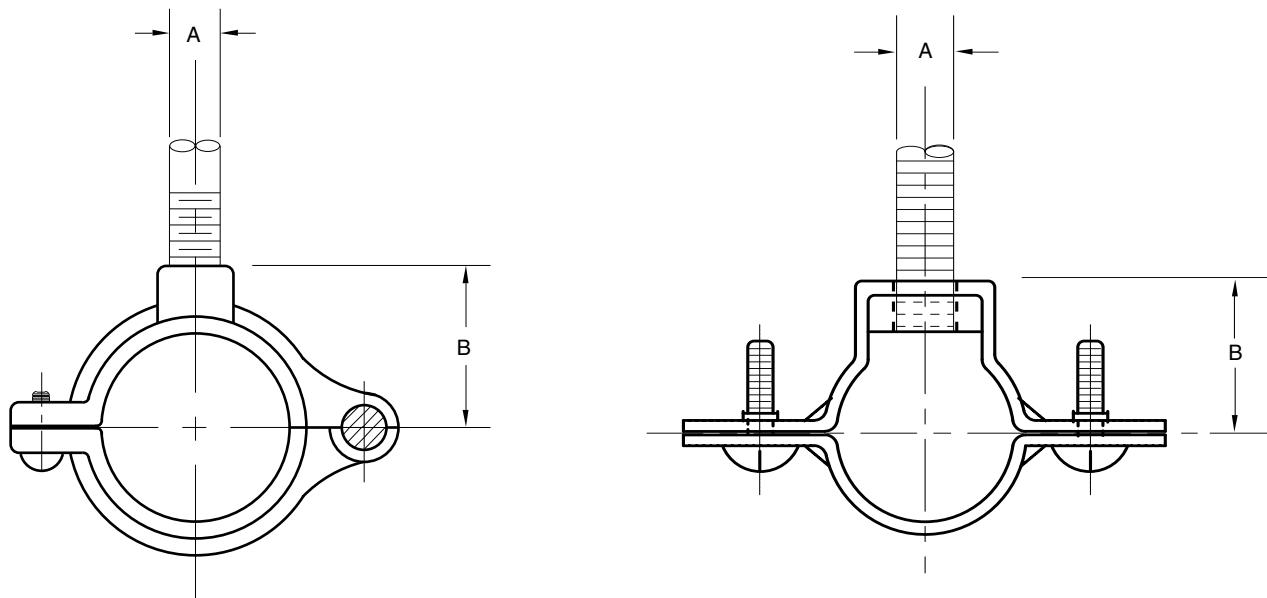


FIGURE 81 AND 81SG – EXTENSION HANGER RING

| PIPE SIZE | MAX LOAD | PIPE SIZE A | ROD SIZE A | FIGURE 81 B | FIGURE 81SG B | WEIGHT EACH FIG. 81 | WEIGHT EACH FIG. 81SG |
|-----------|----------|-------------|------------|-------------|---------------|---------------------|-----------------------|
| ¾ | 180 | ¼ | ¾ | 13/16 | | 0.16 | |
| 10 | 801 | 8 | M10 | 21 | | 0.07 | |
| ½ | 180 | ¼ | ¾ | ¾ | 23/32 | 0.17 | 0.10 |
| 15 | 801 | 8 | M10 | 22 | 18 | 0.08 | 0.05 |
| ¾ | 180 | ¼ | ¾ | 1 | 13/16 | 0.20 | 0.11 |
| 20 | 801 | 8 | M10 | 25 | 21 | 0.09 | 0.05 |
| 1 | 180 | ¼ | ¾ | 1 1/8 | 31/32 | 0.21 | 0.12 |
| 25 | 801 | 8 | M10 | 29 | 25 | 0.10 | 0.05 |
| 1 ½ | 180 | ¼ | ¾ | 1 5/16 | 1 1/8 | 0.29 | 0.13 |
| 32 | 801 | 8 | M10 | 33 | 29 | 0.13 | 0.06 |
| 1 ½ | 180 | ¼ | ¾ | 1 7/16 | 1 ¼ | 0.31 | 0.14 |
| 40 | 801 | 8 | M10 | 37 | 32 | 0.14 | 0.06 |
| 2 | 180 | ¼ | ¾ | 1 11/16 | 1 ½ | 0.35 | 0.16 |
| 50 | 801 | 8 | M10 | 43 | 38 | 0.16 | 0.07 |
| 2 ½ | 480 | ½ | ½ | 2 ½ | | 0.57 | |
| 65 | 2135 | 15 | M12 | 54 | | 0.26 | |
| 3 | 480 | ½ | ½ | 2 7/16 | | 0.72 | |
| 80 | 2135 | 15 | M12 | 62 | | 0.33 | |
| 4 | 480 | ½ | ½ | 3 ½ | | 1.16 | |
| 100 | 2135 | 15 | M12 | 81 | | 0.53 | |

| DIMENSIONS | TEMPERATURE | LOADS | WEIGHT |
|------------|-------------|---------|-----------|
| INCHES | FAHRENHEIT | POUNDS | POUNDS |
| MM | CELSIUS | NEWTONS | KILOGRAMS |

COPPER EXTENSION RING HANGER

Figure 81CT

Figure 81SCT (Domestic)

This split ring hanger is designed for the support of non-insulated copper tubing lines. The Figure 81CT is furnished tapped for bolt thread and is used with the Figure 85CT Ceiling Plate. Also available in a two bolt design.

Material: Malleable Iron. Figure 81SCT is Carbon Steel.

Finish: Copper. For Electro-Galvanizing please see Figure 81.

Compliance: Federal Specification A-A-1192A Type 12, MSS-SP-69 Type 12.

Ordering: Specify tube size and figure number. For Metric applications specify Figure M81CT or Figure M81SCT.

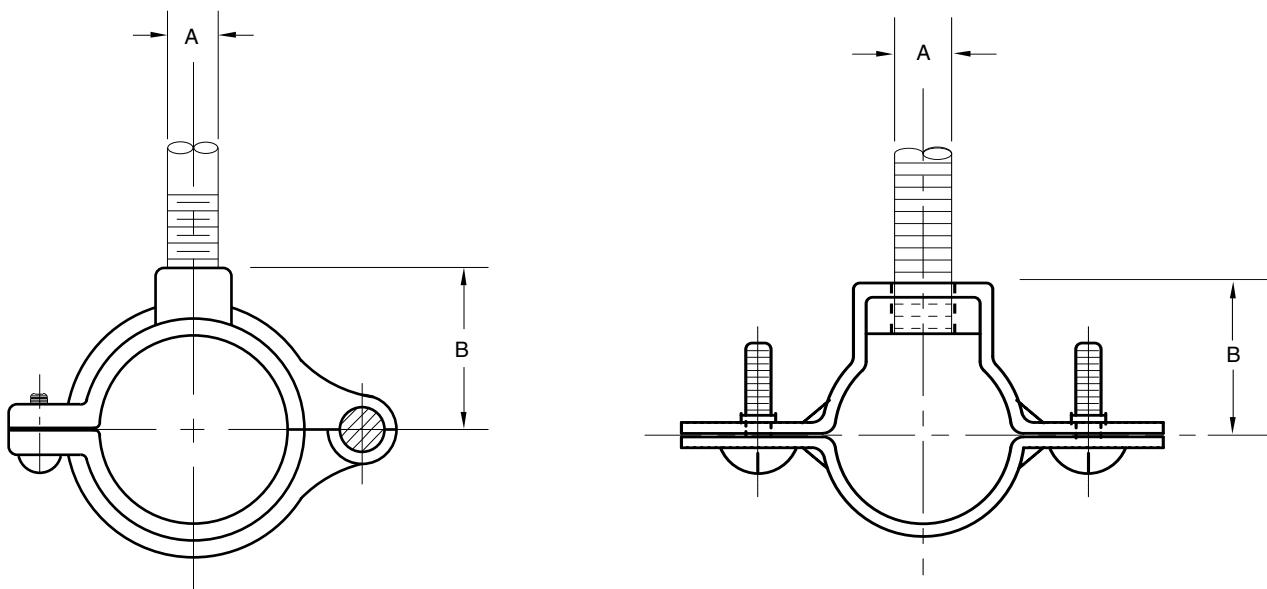


FIGURE 81CT AND 81SCT – COPPER EXTENSION HANGER RING

| TUBE SIZE | MAX LOAD | ROD SIZE A | FIG. 81CT B | FIG 81SCT B | WEIGHT EACH FIG. 81CT | WEIGHT EACH FIG 81SCT |
|-----------|----------|------------|-------------|-------------|-----------------------|-----------------------|
| 1/4 | 180 | 3/8 | 5/8 | | 0.06 | |
| 8 | 801 | M10 | 16 | | 0.03 | |
| 3/8 | 180 | 3/8 | 5/8 | | 0.08 | |
| 10 | 801 | M10 | 16 | | 0.04 | |
| 1/2 | 180 | 3/8 | 3/4 | 19 1/32 | 0.08 | 0.09 |
| 15 | 801 | M10 | 19 | 15 | 0.04 | 0.04 |
| 3/4 | 180 | 3/8 | 7/8 | 23 1/32 | 0.10 | 0.10 |
| 20 | 801 | M10 | 22 | 18 | 0.05 | 0.05 |
| 1 | 180 | 3/8 | 1 | 27 1/32 | 0.12 | 0.11 |
| 25 | 801 | M10 | 25 | 21 | 0.05 | 0.05 |
| 1 1/4 | 180 | 3/8 | 1 1/4 | 1 | 0.14 | 0.12 |
| 32 | 801 | M10 | 32 | 25 | 0.06 | 0.05 |
| 1 1/2 | 180 | 3/8 | 1 1/4 | 1 3/32 | 0.18 | 0.13 |
| 40 | 801 | M10 | 32 | 28 | 0.08 | 0.06 |
| 2 | 180 | 3/8 | 1 1/2 | 1 11/32 | 0.24 | 0.15 |
| 50 | 801 | M10 | 38 | 34 | 0.11 | 0.07 |
| 2 1/2 | 480 | 1/2 | 2 | | 0.38 | |
| 65 | 2135 | 15 | 51 | | 0.17 | |
| 3 | 480 | 1/2 | 2 1/4 | | 0.48 | |
| 80 | 2135 | 15 | 57 | | 0.22 | |
| 4 | 480 | 1/2 | 2 3/4 | | 0.68 | |
| 100 | 2135 | 15 | 70 | | 0.31 | |

| DIMENSIONS | TEMPERATURE | LOADS | | WEIGHT |
|-------------|-------------|---------|------------|--------|
| | | INCHES | FAHRENHEIT | POUNDS |
| MILLIMETERS | Celsius | NEWTONS | KILOGRAMS | |