WATER HEATERS **STOVE TOPS FURNACES BOILERS OVENS**

Propane

Auto-Off

Combustion Check

Excess Air and %CO;

calculated from %O.

Temp-Cal



The tests you need without all of the extras you don't.

Combustion Check

- Quickly compare test results to manufacturer's specs.
- Measures %O₂ & stack temp.
- Calculates %CO₂ & % Excess Air.
- · Three fuel types: Natural Gas, Oil #2, Propane
- Bright blue backlight.
- · HOLD, MAX, MIN.
- Auto off (APO) to conserve battery life.

COMBUSTION BASICS



The Fieldpiece SOX2 measuring $\%O_2$ and stack temperature inside a flue.

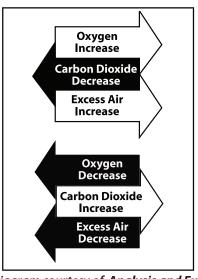


Diagram courtesy of **Analysis and Fuel Efficiency**, Erik Rasmussen ESCO Press 2007.

Everyday Combustion Testing for HVAC/R Field Technicians

During combustion, Oxygen from the air is used to burn fuel and the reaction produces heat and other products of combustion.

As you adjust the amount of fuel going into a gas appliance, the % Oxygen, temperature, and other products of combustion in the flue change. (See arrow diagram bottom left.)

Manufacturers of gas appliances typically include targets for flue %O2, %CO2, %Excess Air (%EA), and temperature in the manual specifications or on the data plate.

For common everyday combustion testing, like you would do on a customer's furnace, the SOX2 provides all the numbers you'll need to do the job guickly and easily.

Most full-on combustion analyzers are costly and include measurements you don't really need to tune a furnace or boiler like efficiency calculations, COAF, and more.

The chart to the right gives an overview of typical recommended flue gas measurements for the three most common fuel types in different types of equipment.

The SOX2 gives you these measurements and the calculations you need to tune gas appliances to manufacturers specs - at a fraction of the cost of full-featured analyzers.

Typical Recommended Flue Gas Measurements

Atmospheric Fan Assisted Natural Gas or LPG	
Oxygen (O2)	6-9%
Stack Temperature	325-500°F

Condensing Natural Gas or LPG	
Oxygen (O2)	6-9%
Stack Temperature	90-140°F

Natural Gas/LPG Power Burners		
Oxygen (O2)	3-6%	
Stack Temperature	275-500°F	

Fuel Oil Flame Retention Power Burners	
Oxygen (O2)	3-7%
Stack Temperature	325-500°F

Fuel Oil Non-Flame Retention Power Burners		
Oxygen (O2)	6-9%	
Stack Temperature	400-600°F	

Condensing Oil	
Oxygen (O2)	3-7%
Stack Temperature	90-140°F



- SOX2 Combustion Check meter.
- · AOXP2 Flue aspirator pump (better cold weather samples).
- ATBF1 Hi-temp k-type thermocouple -58°F -1000°F range.
- · ANC1 padded nylon carrying case.
- RAOX9 filter accessory kit.
- · 9V battery (installed).
 - Operator's manual.



